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June 13, 2007

05 721 568.3-2108 Showa Denko K.K. Our File EPA-64082

In response to the official invitation to file a priority document dated March 2, 2007, please refer to our submission dated April 23, 2007, enclosing a translation of priority document.

Dr. Heinrich Fischer Association No. 94

Fi/st

STREHL SCHÜBEL-HOPF & PARTNER 72 PATENTANWÄLTE EUROPEAN PATENT ATTORNEYS 23. April 2007

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WE ENCLOSE THE FOLLOWING DOCUMENT(S):

Translation of priority document

Dr. Heinrich Fischer

Association No. 94

Fi/st

[TITLE OF DOCUMENT] Petition for Patent

[REFERENCE NUMBER]

SDP4955

[FILING DATE]

March 24, 2004

[OT]

Commissioner, Patent Office, Mr. Yasuo IMAI

5 [INTERNATIONAL PATENT CLASSIFICATION]

A61K 7/00

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[Number of general Power of attorney]

0213106

[SCOPE OF CLAIM FOR PATENT]

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[Claim 1] An oil-in-water emulsified composition, which comprises 0.1 to 5 % by mass of (A) lipopeptide compound derived from a microorganism, 0.05 to 1.5 % by mass of (B) xanthan gum, (C) oil component and (D) water.

[Claim 2] The oil-in-water emulsified composition as claimed in claim 1, wherein the content of the oil component is from 25 to 70 % by mass.

[Claim 3] The oil-in-water emulsified composition as claimed in claim 2, wherein the water content is from 15 to 55 % by mass.

[Claim4] The oil-in-water emulsified composition as claimed in claim 1, wherein the microorganism-derived lipopeptide compound (A) is at least one species selected from surfactins, its analogous compounds and salts thereof.

in claim 4, wherein the surfactin or its analogous compound comprises at least one or more compounds as represented by the formula (1) below:

$$RCHCH2CO-L-Glu-L-Leu-D-Leu-L-Val-L-Asp-D-Leu-L-X$$
(1)

(in the formula, X represents an amino acid residue selected from the group consisting of leucine, isoleucine, valine, glycine, serine, alanine, threonine, asparagine, glutamine, aspartic acid, glutamic acid, lysine, arginine, cysteine, methionine,

phenylalanine, tyrosine, tryptophan, histidine, proline, 4-hydroxyproline and homoserine, and R represents a normal alkyl group having from 8 to 14 carbon atoms, an isoalkyl group having from 8 to 14 carbon atoms or an anteisoalkyl group having from 8 to 14 carbon atoms).

[Claim 6] The oil-in-water emulsified composition as claimed in claim 5, wherein X is leucine, isoleucine or valine.

[Claim 7] The oil-in-water emulsified composition as claimed in claim 4, wherein the salt is at least one compound selected from the group consisting of sodium salt, potassium salt, monoethanolamine salt, diethanolamine salt, triethanolamine salt, arginine salt and lysine salt.

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[Claim 8] The oil-in-water emulsified composition as claimed in claim 4, wherein the microorganism-derived lipopeptide compound (A) is sodium surfactin.

[Claim 9] The oil-in-water emulsified composition as claimed in any one of claims 1 to 8, comprising no nonionic surfactant.

[Claim 10] The oil-in-water emulsified composition as claimed in any one of claims 1 to 9, comprising no acrylic acid-based water-soluble polymer.

[Claim 11] An external preparation for skin comprising the oil-in-water emulsified composition as claimed in any one of claims 1 to 10.

[Claim 12] A cosmetic comprising the oil-in-water emulsified composition as claimed in any one of claims 1 to 10.

[Title of Document] Specification

[Title of the Invention] Niobium Sintered Body, Production Method therefor, and Capacitor Using the Same

[Scope of Claim for a Patent]

[Claim 1] [Designation of Document] Specification

[Title of the Invention] OIL-IN-WATER EMULSIFIED COMPOSITION,

AND EXTERNAL PREPARATION FOR SKIN AND COSMETICS USING THE

COMPOSITION

[Technical Field] ·

10 [0001]

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The present invention relates to an oil-in-water emulsified composition. Specifically, the present invention relates to an oil-in-water emulsified composition comprising lipopeptide compounds derived from microorganisms and xanthan gum, which is excellent in feeling upon use, moisture retention, emollient property and stability as well as environmental suitability and safety for living organisms.

[Background Art]

[0002]

Oil-in-water emulsified compositions, providing fresh feeling upon use, are being widely used in cosmetics, quasi-drugs and the like.

Generally, emulsified products are unstable to heat, and various methods for stably retaining the emulsified state are known.

25 Among them, a method of increasing viscosity of the external phase is often employed. In case of oil-in-water emulsified

composition, natural water-soluble polymers such as xanthan gum, locust bean gum, guar gum and carrageenan, and synthetic water-soluble polymers polyvinylalcohol, such as polyvinylpyrrolidone, sodium polyacrylate, carboxyvinyl polymer, alkyl-modified carboxyvinyl polymer copolymer and of alkyl-modified acrylic acid/metahcrylic acid are used for the purpose of increasing the viscosity of the external phase.

[0003]

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As surfactants used in oil-in-water emulsified compositions, nonionic surfactants such as sorbitan fatty acid ester, polyoxyethylene sorbitan fatty acid ester and polyoxyethylene alkylether have been conventionally used.

However, with respect to emulsified compound used in external preparation for skin and cosmetics, due to increasing concern in not only safety and mildness for skin but also environmental suitability, it is required to use a material having as high safety for the living body and as high environmental suitability as possible, so as to reduce uses of synthetic water-soluble polymers and nonionic surfactants which include petroleum in their starting materials.

20 [0004]

In order to solve these problems, various studies are being made on oil-in-water emulsified compositions using water-soluble polymers and surfactants derived from natural materials.

External preparation for skin and cosmetics using lipopeptide compounds derived from microorganisms are disclosed, for example,

in JP-A-2000-327591 (Patent Document 1), JP-A-2003-176211 (Patent Document 2), JP-A-2003-95853 (Patent Document 3), JP-A-2003-12445 (Patent Document 4), JP-A-2003-277220 (Patent Document 5) and JP-A-2003-277250 (Patent Document 6). However, in those techniques, there remain problems that emulsification is insufficient or that a stable emulsified product cannot be obtained.

[0005]

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[Patent Document 1] JP-A-2000-327591

[Patent Document 2] JP-A-2003-176211

[Patent Document 3] JP-A-2003-95853

[Patent Document 4] JP-A-2003-12445

[Patent Document 5] JP-A-2003-277220

[Patent Document 6] JP-A-2003-277250

15 [Disclosure of the Invention]

[Problems to be solved by the Invention]

[0006]

An object of the present invention is to provide an oil-in-water emulsified composition which is excellent in feeling upon use, moisture retention, emollient property and stability as well as environmental suitability and safety for living organisms. Another object of the present invention is to provide external preparations for skin and cosmetics using the composition.

[Means for Solving the Problems]

25 [0007]

As a result of intensive investigations to solve this problem,

the present inventors have found that by using lipopeptide compounds derived from microorganisms and xanthan gum in combination, even without using synthetic water soluble polymer or nonionic surfactant, good emulsification can be attained to thereby obtain an oil-in-water emulsified composition which is excellent in feeling upon use, moisture retention, emollient property and stability as well as environmental suitability and safety for living organisms, and thus completed the present invention.

[8000]

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- Accordingly, the invention relates to the following items.
 - 1. An oil-in-water emulsified composition, which comprises 0.1 to 5 % by mass of (A) lipopeptide compound derived from a microorganism, 0.05 to 1.5 % by mass of (B) xanthan gum, (C) oil component and (D) water.
- 15 2. The oil-in-water emulsified composition according to the above item 1, wherein the content of the oil component is from 25 to 70 % by mass.
 - 3. The oil-in-water emulsified composition according to the above item 2, wherein the water content is from 15 to 55 % by mass.
- 4. The oil-in-water emulsified composition according to the above item 1, wherein the microorganism-derived lipopeptide compound (A) is at least one species selected from surfactins, its analogous compounds and salts thereof.
- 5. The oil-in-water emulsified composition according to the above item 4, wherein the surfactin or its analogous compound comprises at least one or more compounds as represented by the

formula (1) below:

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$$RCHCH2CO-L-Glu-L-Leu-D-Leu-L-Val-L-Asp-D-Leu-L-X$$
(1)

(in the formula, X represents an amino acid residue selected from the group consisting of leucine, isoleucine, valine, glycine, serine, alanine, threonine, asparagine, glutamine, aspartic acid, glutamic acid, lysine, arginine, cysteine, methionine, phenylalanine, tyrosine, tryptophan, histidine, proline, 4-hydroxyproline and homoserine, and R represents a normal alkyl group having from 8 to 14 carbon atoms, an isoalkyl group having from 8 to 14 carbon atoms or an anteisoalkyl group having from 8 to 14 carbon atoms).

- 6. The oil-in-water emulsified composition according to the above item 5, wherein X is leucine, isoleucine or valine.
- 7. The oil-in-water emulsified composition according to the above item 4, wherein the salt is at least one compound selected from the group consisting of sodium salt, potassium salt, monoethanolaminesalt, diethanolaminesalt, triethanolaminesalt, arginine salt and lysine salt.
- 8. The oil-in-water emulsified composition according to the above item 4, wherein the microorganism-derived lipopeptide compound (A) is sodium surfactin.
 - 9. The oil-in-water emulsified composition according to any one of the above items 1 to 8, comprising no nonionic surfactant.

- 10. The oil-in-water emulsified composition according to any one of the above items 1 to 9, comprising no acrylic acid-based water-soluble polymer.
- 11. An external preparation for skin comprising the oil-in-water emulsified composition according to any one of the above items 1 to 10.
 - 12. A cosmetic comprising the oil-in-water emulsified composition according to any one of the above items 1 to 10.

 [Effect of the Invention]

10 [0009]

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According to the present invention, an oil-in-water emulsified composition which is excellent in feeling upon use, moisture retention, emollient property and stability as well as environmental suitability and safety for living organisms.

15 [Best Mode for Carrying Out the Invention]

[0010]

The invention is explained below in detail.

include lipopeptide compounds produced by microorganisms of genus *Bacillus* such as *Bacillus subtilis* described in JP-A-2000-327591 (Patent Document 1). Preferable examples include salts of surfactin and salts of analogous compounds thereof.

Examples of the lipopeptide compound (A) used in the invention .

[0011]

The surfactin herein refers to a compound represented by the formula (1):

or a composition containing two or more kinds of the compounds represented by the formula (1).

[0012]

In the above formula (1), X represents an amino acid residue selected from the group consisting of leucine, isoleucine, valine, glycine, serine, alanine, threonine, asparagine, glutamine, aspartic acid, glutamic acid, lysine, arginine, cysteine, methionine, phenylalanine, tyrosine, tryptophan, histidine, proline, 4-hydroxyproline and homoserine. Preferred X is leucine, isoleucine or valine.

[0013]

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R is a normal alkyl group having 8 to 14 carbon atoms, an isoalkyl group having 8 to 14 carbon atoms or an anteiso-alkyl group having 8 to 14 carbon atoms. The normal alkyl group is a straight chain alkyl group; the isoalkyl group usually has a structure which comprises $(CH_3)_2CH-(CH_2)_n-$; and the anteiso-isoalkyl group usually has a structure which comprises $CH_3-CH_2-CH(CH_3)-(CH_2)_n-$.

20 [0014]

The analogous compound of surfactin refers to compounds having amino acid(s) substituted by other amino acid(s) in the aforementioned formula (1). Specifically, examples of such a

compound include compounds where L-leucine as the second amino acid, L-valine as the fourth amino acid and/or D-leucine as the sixth amino acid are substituted by other amino acid(s), but not limited thereto. Hereinafter, "surfactin or an analogous compound thereof" may be referred to as "surfactin".

[0015]

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Surfactin can be utilized as the inorganic salt or the organic salt as is seen from the above formula (1). Metal used for counter ion may be of any kind, for example, alkali metals such as sodium, potassium and lithium and alkaline earth metals such as calcium and magnesium, as long as the metal forms a salt with surfactin.

[0016]

Examples of the organic salt include trimethylamine, triethylamine, tributylamine, monoethanolamine, diethanolamine, triethanolamine, lysine, arginine and choline.

Among these, sodium, potassium, monoethanolamine, diethanolamine, triethanolamine, lysine or arginine is preferred, and sodium is particularly preferred.

[0017]

As sodium surfactin, it is preferred to use a product available on the market under the trade name of Aminofect (registered trademark of SHOWA DENKO K.K.).

[0018]

The amount of lipopeptide compound contained in the composition of the present invention is preferably 0.1 to 5 mass%, more preferably 0.5 to 4 mass%, and still more preferably 0.8 to

3 mass%. When the amount is less than 0.1 mass%, the stability of the composition may be insufficient, and also in cases where the compound is used in an amount exceeding 5 mass%, it does not lead to increase in effects which is commensurate with the excess amount used can be obtained.

[0019]

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External preparations for skin and cosmetics using microorganism-derived lipopeptide compounds are disclosed, for example, in Patent documents 1 to 6 described in the "background art" paragraph. However, none of the documents describes that by using a microorganism-derived lipopeptide compound in combination with xanthan gum, good emulsification property can be obtained without using synthetic water-soluble polymer or nonionic surfactant, and that thereby an oil-in-water emulsified composition excellent in feeling upon use, moisture retention, emollient property and stability as well as environmental suitability and safety for living organisms can be obtained. The present invention is the first to disclose the technique.

[0020]

The xanthan gum (B) used in the present invention is not particularly limited and any kind can be used as long as the xanthan gum is generally used as raw material for external preparation for skin. Preferable examples of the xanthan gum usable in the present invention include Echo Gum, Echo Gum T and Echo Gum BT distributed by DAINIPPON PHARMACEUTICAL CO., LTD. The compounding amount of the xanthan gum in the composition of the present invention

is preferably 0.05 to 1.5 % by mass, more preferably 0.08 to 0.7 % by mass, still more preferably 0.1 to 0.4 % by mass. If the amount of the xanthan gum is less than 0.05 % by mass, sufficient stability of the emulsified composition cannot be obtained. The amount of the xanthan gum exceeding 1.5 % by mass is unpreferable, since it would deteriorate feeling upon using the composition of the present invention.

[0021]

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The oil-in-water emulsified composition of the present invention contains oil component (C). Any oil material can be employed unless it is arbitrarily mixed with water. It is preferable that one or more selected from hydrocarbons, natural fats and oils, fatty acids, higher alcohols, alkyl glyceryl ethers, esters and silicone oils be compounded in. The total compounding amount of oil components is preferably 25 to 70 % by mass, more preferably 30 to 60 % by mass, based on the total amount of the composition.

[0022]

The oil-in-water emulsified composition of the present

20 invention contains water (D). The water content is to be contained

as balance, and, a preferable range of the water content is from

15 to 55 % by mass, and particularly preferred is from 20 to 50 %

by mass.

[0023]

The oil-in-water emulsified composition of the present invention does not require use of nonionic surfactants or acrylic

acid-base water-soluble polymers which are usually employed in production of conventional oil-in-water emulsified compositions and the composition of the present invention substantially does not have to contain such components. That is, preparation of the oil-in-water emulsified composition of the present invention may include addition of nonionic surfactants or acrylic acid base water-soluble polymers or may dispense with such components.

[0024]

Examples of nonionic surfactant referred to herein include sorbitan fatty acid ester, polyoxyethylene sorbitan fatty acid ester, polyoxyethylene alkyl ether, glycerine fatty acid ester and polyoxyethylene glycerine fatty acid ester.

[0025]

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specific, nonionic surfactants more To polyoxyethylene (10) alkyl (12,13) ether, polyoxyethylene lauryl ether, polyoxyethylene cetyl ether, polyoxyethylene stearyl ether, polyoxyethylene oleyl ether, polyoxyethylene (3,7,12) alkyl (12 to 14) ether, polyoxyethylene tridecyl ether, polyoxyethylene ether, polyoxyethylene-sec-alkyl myristyl (14)ether, polyoxyethylene isocetyl ether, polyoxyethylene cetostearyl ether, polyoxyethylene (2,10,20) isostearyl ether, polyoxyethylene oleylcetyl ether, polyoxyethylene (20) arachyl polyoxyethylene octyldodecyl ether, polyoxyethylene behenyl ether, polyoxyethylene octylphenyl ether, polyoxyethylene nonylphenyl ether, polyoxyethylene dinonylphenyl ether, polyoxyethylene (1) polyoxypropylene (1,2,4,8) cetyl ether, polyoxyethylene (5)

polyoxypropylene (1,2,4,8) cetyl ether, polyoxyethylene (10) polyoxypropylene (1,2,4,8) cetyl ether, polyoxyethylene (20) (1, 2, 4, 8)polyoxypropylene cetyl ether, polyoxyethylene polyoxypropylene (3) lauryl ether, polyoxyethylene polyoxypropylene (34) stearyl ether, polyoxyethylene (4)(30) polyoxypropylene stearyl ether, polyoxyethylene ether, (23)polyoxypropylene stearyl polyoxyethylene polyoxypropylene cetyl ether, polyoxyethylene polyoxypropylene decyltetradecyl ether, polyethylene glycol monolaurate, ethylene 10 glycol monostearate, polyethylene glycol monostearate, polyethylene glycol monooleate, ethylene glycol fatty acid ester, self-emulsifying ethylene glycol monostearate, diethylene glycol laurate, polyethylene glycol myristate, polyethylene glycol stearate, self-emulsifying palmitate, diethylene glycol polyethylene glycol (2) monostearate, polyethylene glycol 15 isostearate, ethylene glycol dioctanoate, diethylene glycol dilaurate, polyethylene glycol dilaurate, polyethylene glycol (150) dipalmitate, ethylene glycol distearate, diethylene glycol distearate, polyethylene glycol distearate, ethylene glycol dioleate, polyethylene glycol dioleate, polyethylene glycol 20 diricinoleate, polyoxyethylene (20) sorbitan monolaurate, polyoxyethylene (20) sorbitan monopalmitate, polyoxyethylene (6) sorbitan monostearate, polyoxyethylene (20) sorbitan monostearate, polyoxyethylene (20) sorbitan tristearate, polyoxyethylene (6) sorbitan monooleate, polyoxyethylene (20) sorbitan monooleate, 25 polyoxyethylene (20) sorbitan trioleate,

polyoxyethylene (20) coconut oil fatty acid sorbitan, polyoxyethylene (10 to 80) sorbitan monolaurate, polyoxyethylene sorbitan tristearate, polyoxyethylene (20) sorbitan isostearate, polyoxyethylene (150) sorbitan tristearate, polyoxyethylene 5 castor oil, polyoxyethylene hydrogenated castor oil, polyoxyethylene (10) hydrogenated castoroil, polyoxyethylene (20) hydrogenated castor oil, polyoxyethylene (40) hydrogenated castor oil, polyoxyethylene (50) hydrogenated castor oil, polyoxyethylene (60) hydrogenated castor oil, lipophilic glycerin monostearate, lipophilic glycerin monooleate, 10 self-emulsifying glycerin monostearate, coconut oil fatty acid glyceryl, glycerin laurate, glyceryl myristate, glyceryl ricinoleate, glyceryl isostearate, monohydroxystearate, glycerin oleate, glyceryl linoleate, glyceryl erucate, glyceryl behenate, wheat germ oil fatty acid 15 safflower oil fatty acid glyceryl, hydrogenated soybean fatty acid glyceryl, saturated fatty acid glyceride, cotton seed oil fatty acid glyceryl, monomyristate glyceryl monoisostearate, beef tallow monoglyceride, monolanolin fatty acid glyceryl, glyceryl sesquioleate, glyceryl distearate, 20 glyceryl diisostearate, glyceryl diarachidate, sorbitan monolaurate, sorbitan monopalmitate, sorbitan monostearate, sorbitan monoisostearate, sorbitan monooleate, sorbitan sesquistearate, sorbitan sesquioleate, sorbitan tristearate, sorbitan trioleate, coconut oil fatty acid sorbitan, sorbitan 25 isostearate, sorbitan sesquiisostearate, sorbitan distearate,

diglyceryl isopalmitate, poly(4 to 10)glyceryl monolaurate, poly(10)glyceryl monomyristate, poly(2 10)glyceryl to monostearate, poly(2 to 10)glyceryl monoisostearate, poly(2 to 10) glyceryl monooleate, diglyceryl sesquioleate, poly(2 to 5 10) glyceryl diisostearate, poly(6 to 10) glyceryl distearate, diglyceryl triisostearate, poly(10)glyceryl tristearate, poly(10)glyceryl trioleate, poly(2)glyceryl tetraisostearate, decaglyceryl pentastearate, poly(6 to 10)glyceryl pentaoleate, poly(10)glyceryl heptastearate, decaglyceryl decastearate, poly(10)glyceryl decaoleate, concentrated poly(6)glyceryl 10 ricinoleate, sucrose fatty acid ester, coconut oil fatty acid sucrose ester, alkyl glucoside, coconut oil alkyl dimethylamine lauryl dimethylamine oxide, dihydroxyethyl lauryl oxide, dimethylamine oxide, stearyl dimethylamine oxide, oleyl dimethylamine oxide, polyoxyethylene coconut oil 15 dimethylamine oxide, polyoxyethylene (3) glyceryl triisostearate, polyoxyethylene (5) glyceryl triisostearate, polyoxyethylene (10) glyceryl triisostearate, polyoxyethylene (20) glyceryl triisostearate, polyoxyethylene (30) glyceryl triisostearate, polyoxyethylene (40) glyceryl triisostearate, polyoxyethylene 20 (50) glyceryl triisostearate, polyoxyethylene (60) glyceryl triisostearate, polyoxyethylene (3) glyceryl isostearate, polyoxyethylene (5) glyceryl isostearate, polyoxyethylene (6) glyceryl isostearate, polyoxyethylene (8) glyceryl isostearate, polyoxyethylene (10) glyceryl isostearate, polyoxyethylene (15) 25 glycerylisostearate, polyoxyethylene (20) glycerylisostearate,

polyoxyethylene (25) glyceryl isostearate, polyoxyethylene (30) glycerylisostearate, polyoxyethylene (40) glycerylisostearate, polyoxyethylene (50) glyceryl isostearate, polyoxyethylene (60) glyceryl isostearate, polyoxyethylene (3) glyceryl tristearate, polyoxyethylene (4) glyceryl tristearate, polyoxyethylene (5) glyceryl tristearate, polyoxyethylene (6) glyceryl tristearate, polyoxyethylene (10) glyceryl tristearate, polyoxyethylene (20) glyceryl tristearate, polyoxyethylene (4) glyceryl distearate, polyoxyethylene (3) glyceryl trioleate, polyoxyethylene (5) glyceryl trioleate, polyoxyethylene (10) glyceryl trioleate, 10 polyoxyethylene (20) glyceryl trioleate, polyoxyethylene (30) glyceryl trioleate, polyoxyethylene (40) glyceryl trioleate, polyoxyethylene (50) glyceryl trioleate, polyoxyethylene (60) glyceryl trioleate, polyoxyethylene sorbit monolaurate, polyoxyethylene (40) sorbit oleate, polyoxyethylene (4) sorbit 15 polyoxyethylene (3) tristearate, tetraoleate, sorbit polyoxyethylene (30) sorbit tetraoleate, polyoxyethylene (40) sorbit tetraoleate, polyoxyethylene (60) sorbit tetraoleate, polyoxyethylene (3) sorbit isostearate, polyoxyethylene (40) 20 sorbit oleate, polyoxyethylene (60) sorbit tetrastearate, polyoxyethylene (6) sorbit hexaoleate, polyoxyethylene sorbit hexastearate and polyoxyethylene (40) sorbit pentaoleate.

[0026]

Further, exmaples of the acrlic acid base water-soluble polymer include sodium polyacrylate, carboxyvinyl polymer, alkyl-modified carboxyvinyl polymer, acrylate/methacrylate

copolymer, ethylene/acrylic acid copolymer, acrylate/methacrylate alkyl (C 10 to 30) copolymer, acrylic acid based anion polymer and methacrylic acid based anion polymer.

[0027]

In the emulsified composition of the present invention, other ingredients which are usually used in conventional external preparations for skin and cosmetics may be optionally compounded in within a range where the present invention can attain the objects of the invention.

10 [0028]

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Examples of such ingredients include hydrocarbons such as ozokerite, α -olefin oligomer, light isoparaffin, light liquid isoparaffin, squalene, squalane, synthetic squalane, phytosqualane, ceresin, paraffin, polyethylene powder, polybutene, microcrystalline wax, liquid isoparaffin, liquid paraffin, mineral oil and vaseline;

[0029]

natural waxes such as jojoba oil, carnauba wax, candelilla wax, rice bran wax, shellac, lanolin, mink sebaceous wax, spermaceti wax, sugarcane wax, sperm whale oil, beeswax and montan wax, natural fats and fatty oils such as avocado oil, almond oil, olive oil, extra virgin olive oil, sesame seed oil, rice bran oil, rice oil, rice germ oil, corn oil, safflower oil, soybean oil, maize oil, rape seed oil, persic oil, palm kernel oil, palm oil, castor oil, sunflower oil, high oleic sunflower oil, grape seed oil, cotton seed oil, coconut oil, hydrogenated coconut oil, beef tallow,

hydrogenated oil, horse oil, mink oil, yolk oil, yolk fat oil, rose hip oil, kukui nut oil, evening primrose oil, wheat germ oil, peanut oil, Camellia japonica oil, Camellia kissi oil, cacao butter, Japan wax, beef bone tallow, nest's-foot oil, swine tallow, equine tallow, ovine tallow, shea butter, macadamia nut oil and meadowfoam seed oil;

[0030]

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fatty acids such as lauric acid, myristic acid, palmitic acid, stearic acid, behenic acid, oleic acid, linoleic acid, linolenic acid, γ -linolenic acid, isostearic acid, 12-hydroxystearic acid, undecylenic acid and coconut oil fatty acid;

higher alcohols such as isostearyl alcohol, octyl dodecanol, hexyl decanol, cholesterol, phytosterol, lauryl alcohol, myristyl alcohol, cetyl alcohol, stearyl alcohol, oleyl alcohol, behenyl alcohol and cetostearyl alcohol;

alkylglyceryl ethers such as batyl alcohol, chimyl alcohol, serachyl alcohol and isostearyl glyceryl ether;

[0031]

esters such as isopropyl myristate, butyl myristate, isopropyl palmitate, ethyl stearate, butyl stearate, ethyl oleate, ethyl linoleate, isopropyl linoleate, cetyl caprylate, hexyl laurate, isooctyl myristate, decyl myristate, myristyl myristate, cetyl myristate, octadecyl myristate, cetyl palmitate, stearyl stearate, decyloleate, oleyloleate, cetyl ricinoleate, isostearyl laurate, isotridecyl myristate, isocetyl myristate, isostearyl myristate, octyldodecyl myristate, 2-ethylhexyl palmitate,

isocetyl palmitate, isostearyl palmitate, 2-ethylhexyl stearate, stearate, isodecyl oleate, octyldodecyl oleate, octyldodecyl ricinoleate, ethyl isostearate, 2-ethylhexanoate, cetostearyl isostearate, cetyl 5 2-ethylhexanoate, stearyl 2-ethylhexanoate, hexyl isostearate, ethylene glycol dioctanoate, ethylene glycol dioleate, propylene glycol dicaprylate, propylene glycol dicaprylate/dicaprate, propylene glycol dicaprate, propylene glycol dioleate, neopentyl glycol dicaprate, neopentyl glycol dioctanoate, 2-ethyl hexanoate, tricaprylate, glyceryl tri 10 tricaprylate/tricaprate, glyceryl tricaprylate/tricaprate/tristearate, glyceryl triundecylate, triisopalmitate, glyceryl triisostearate, glyceryl trimethylolpropane tri 2-ethylhexanoate, trimethylolpropane tetra triisostearate, pentaerythrityl 2-ethylhexanoate, pentaerythrityl tetramyristate, pentaerythrityl tetraisostearate, diglyceryl tetraisostearate, octyldodecyl neopentanotae, isocetyl isostearyl octanoate, 2-ethylhexyl octanoate, isopelargonate, hexyldecyl dimethyloctanoate, octyldodecyl 2-ethylhexyl dimethyloctanoate, isopalmitate, isocetyl 20 isostearate, isostearyl isostearate, octyldodecyl isostearate, lauryl lactate, myristyl lactate, cetyl lactate, octyldodecyl lactate, triethyl citrate, acetyltriethyl citrate, acetyltributyl citrate, trioctyl citrate, triisocetyl citrate, trioctyldodecyl citrate, diisostearyl malate, 2-ethylhexyl hydroxystearate, di 25 2-ethylhexyl succinate, diisopropyl adipate, diisobutyl adipate,

dioctyl adipate, diheptylundecyl adipate, sebacate diethyl, diisopropyl sebacate, dioctyl sebacate, cholesteryl stearate, isostearate, cholesteryl hydroxystearate, cholesteryl cholesteryl oleate, dihydrocholesteryl oleate, phytosteryl oleate, isocetyl isostearate, phytosteryl 12-stearoyl hydroxystearate, stearyl 12-stearoyl hydroxystearate, isostearyl 12-stearoyl hydroxystearate, polyoxyethylene (3) polyoxypropylene (1) cetyl ether acetate, polyoxyethylene (3) polyoxypropylene (1) isocetyl ether acetate, isononyl isononanoate, octyl isononanoate, tridecyl isononanoate and isotridecyl isononanoate;

[0032]

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silicone oils such as methyl polysiloxane, methylphenyl hydrogen polysiloxane, polysiloxane, methyl methyl cyclopolysiloxane, octamethyl cyclotetrasiloxane, decamethyl 15 cyclopentasiloxane, dodecamethyl cyclohexasiloxane, octamethyl trisiloxane, decamethyl tetrasiloxane, tetradecamethylpolysiloxane, hexasiloxane, highly polymerized methyl dimethylsiloxane-methyl (polyoxyethylene) siloxane-methyl (polyo xypropylene) siloxane copolymer, 20 dimethylsiloxane-methyl (polyoxyethylene) siloxane copolymer, dimethylsiloxane-methyl (polyoxypropylene) siloxane copolymer, dimethylsiloxane-methylcetyl oxysiloxane copolymer, dimethylsiloxane-methyl stearoxysiloxane copolymer, polyether 25 modified silicone, alcohol modified silicone, alkyl modified silicone and amino modified silicone;

[0033]

polyhydric alcohols such as ethylene glycol, diethylene glycol, triethylene glycol, polyethylene glycol, propylene glycol, dipropylene glycol, polypropylene glycol, glycerin, diglycerin, polyglycerin, 3-methyl-1,3-butanediol, 1,3-butanediol, 1,2-pentanediol and 1,2-hexanediol;

saccharides such as mannitol, sorbitol, xylitol, maltitol, erythritol, pentaerythritol, glucose, sucrose, fructose, lactose, maltose, xylose and trehalose;

10 [0034]

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polymers such as sodium alginate, carrageenan, furcellaran, guar gum and quince seed, Amorphophalus konjak (arum root) mannan, tamarind gum, tara gum, dextrin, starch, locust bean gum arabic, gum gatti, karaya gum, qum, gum tragacanth, arabinogalactan, pectin, quince, chitosan, starch, curdlan, xanthan gum, gellan gum, cyclodextrin, dextran, microcrystalline cellulose, methyl cellulose, ethyl cellulose, cellulose, cellulose, hydroxyethyl hydroxypropyl hydroxypropylmethyl cellulose, carboxymethyl cellulose, carboxy starch, cationized cellulose, starch phosphate ester, cationized carboxymethyl-hydroxypropylated guar gum, guar gum, hydroxypropylated albumin, gelatin, guar gum, casein, polyacrylic amide, polyethylene imine, highly polymerized polyethylene glycol, polyvinyl alcohol, polyvinyl pyrrolidone, polyvinyl ether, polyacryl amide, acrylic acid copolymer, methacrylic acid copolymer, maleic acid copolymer, vinylpyridine

copolymer, vinyl pyrrolidone based polymer, vinyl alcohol/vinyl pyrrolidone copolymer, nitrogen-substituted acrylamide based polymer, amino modified silicone, cationized polymer, dimethylacryl ammonium based polymer, modified silicone and polyoxyethylene/polyoxypropylene copolymer;

alcohols such as ethanol, isopropyl alcohol, 1-butanol, 2-butanol and benzyl alcohol;

[0035]

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anionic surfactants such as coconut oil fatty acid potassium, fatty acid sodium, coconut oil oil fatty acid triethanolamine, potassium laurate, sodium laurate, triethanolamine laurate, potassium myristate, sodium myristate, isopropanolamine myristate, potassium palmitate, sodium palmitate, isopropanolamine palmitate, potassium stearate, sodium stearate, triethanolamine stearate, potassium oleate, sodium oleate, castor oil fatty acid sodium, zinc undecylate, zinc laurate, zinc myristate, magnesium myristate, zinc palmitate, zinc stearate, calcium stearate, magnesium stearate, aluminum stearate, calcium myristate, magnesium myristate, aluminum dimyristate, aluminum isostearate, polyoxyethylene lauryl ether acetate, polyoxyethylene lauryl ether acetate, polyoxyethylene tridecyl ether acetate, sodium polyoxyethylene tridecyl ether acetate, sodium stearoyl lactate, sodium isostearoyl lactate, sodium lauroyl sarcosine, coconut oil fatty acid sarcosine, sodium coconut oil sarcosine, coconut oil fatty acid acid triethanolamine, lauroyl sarcosine, potassium lauroyl sarcosine,

lauroyl sarcosine triethanolamine, oleoyl sarcosine, myristoyl sarcosine, sodium stearoyl glutamate, coconut oil fatty acid acyl glutamic acid, potassium coconut oil fatty acid acyl glutamate, sodium coconut oil fatty acid acyl glutamate, coconut oil fattyacidacyl glutamate triethanolamine, lauroylacyl glutamic acid, potassium lauroylacyl glutamate, sodium lauroylacyl glutamate, lauroylacyl glutamate triethanolamine, myristoylacyl acid, potassium myristoylacyl glutamate, glutamic sodium myristoylacyl glutamate, stearoylacyl glutamic acid, potassium stearoylacyl glutamate, disodium stearoylacyl glutamate, sodium hydrogenated beef tallow fatty acid acyl glutamate, sodium coconut oil fatty acid/hydrogenated beef tallow fatty acid acyl glutamate, sodium coconut oil fatty acid methylalanine, lauroyl methylalanine, sodium lauroyl methylalanine, lauroyl methylalanine triethanolamine, sodium myristoyl methylalanine, sodium lauroyl methyltaurine, potassium coconut oil fatty acid methyltaurine, sodium coconut oil fatty acid methyltaurine, magnesium coconut oil fatty acid methyltaurine, sodium myristoyl methyltaurine, sodium palmitoyl methyltaurine, sodium stearoyl methyltaurine, sodium oleoyl methyltaurine, sodium alkane sulfonate, sodium tetradecene sulfonate, sodium sulfosuccinate dioctyl, disodium lauryl sulfosuccinate, sodium coconut oil fatty acid ethyl ester sulfonate, sodium lauryl sulfate, triethanolamine lauryl sulfate, sodium cetyl sulfate, triethanolamine alkyl (11,13,15) sulfate, sodiumalkyl (12,13) sulfate, triethanolaminealkyl (12,13) sulfate, alkyl (12,14,16) ammonium sulfate, diethanolamine alkyl (12 to

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sulfate, sulfate, triethanolamine (12 13) alkyl 14) to triethanolamine alkyl (12 to 15) sulfate, magnesium coconut oil alkyl sulfate/triethanolamine, lauryl ammonium sulfate, potassium lauryl sulfate, magnesium lauryl sulfate, monoethanolamine lauryl sulfate, diethanolamine lauryl sulfate, sodium myristyl sulfate, sodium stearylsulfate, sodium oleyl sulfate, triethanolamine oleyl lauryl sodium polyoxyethylene ether sulfate, sulfate, triethanolamine polyoxyethylene lauryl ether sulfate, sodium alkyl (11, 13, 15)ether sulfate, polyoxyethylene (1)triethanolamine polyoxyethylene (1) alkyl (11,13,15) ether sulfate, sodium polyoxyethylene (3) alkyl (11 to 15) ether sulfate, sodium sulfate, polyoxyethylene (12, 13)ether (2) alkyl polyoxyethylene alkyl (12 to 14) ether sulfate, (3) polyoxyethylene (3) alkyl (12 to 15) ether sulfate, sodium polyoxyethylene (2) lauryl ether sulfate, sodium polyoxyethylene (3) myristyl ether sulfate, sodium higher fatty acid alkanol amide sulfate ester, lauryl phosphate, sodium lauryl phosphate, potassium cetyl phosphate, diethanolamine cetyl phosphate, polyoxyethylene oleyl ether phosphate, polyoxyethylene lauryl ether phosphate, sodium polyoxyethylene lauryl ether phosphate, polyoxyethylene cetyl ether phosphate, sodium polyoxyethylene cetyl ether phosphate, polyoxyethylene stearyl ether phosphate, polyoxyethylene oleyl ether phosphate, sodium polyoxyethylene oleyl ether phosphate, ether phosphate, alkylphenyl polyoxyethylene polyoxyethylene alkylphenyl ether phosphate, triethanolamine polyoxyethylene alkylphenyl ether phosphate, polyoxyethylene

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octyl ether phosphate, polyoxyethylene (10) alkyl (12,13) ether phosphate, polyoxyethylene alkyl (12 to 15) ether phosphate, polyoxyethylene alkyl (12 to 16) ether phosphate, triethanolamine polyoxyethylene lauryl ether phosphate and diethanolamine polyoxyethylene oleyl ether phosphate;

[0036]

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surfactants dioctylamine, cationic such as dimethylstearylamine, trilaurylamine, diethylaminoethylamide chloride, trimethylammonium cetvl lauryl stearate, trimethylammonium chloride, cetyl trimethylammonium bromide, cetyl trimethylammonium saccharin, stearyl trimethylammonium chloride, alkyl (20 to 22) trimethylammonium chloride, lauryl trimethylammonium bromide, alkyl (16,18) trimethylammonium trimethylammonium bromide, stearyl chloride, stearyl trimethylammonium trimethylammonium saccharin, alkyl (28) chloride, di (polyoxyethylene) oleyl methylammonium (2EO) chloride, methylammonium chloride, dipolyoxyethylene stearyl polyoxyethylene (1) polyoxypropylene (25) diethylmethylammonium chloride, tri(polyoxyethylene) stearyl ammonium (5EO) chloride, distearyl dimethylammonium chloride, dialkyl (12 to 15) dimethylammonium chloride, dialkyl (12 to 18) dimethylammonium chloride, dialkyl (14 to 18) dimethylammonium chloride, dicocoyl dimethylammonium chloride, dicetyl dimethylammonium chloride, dimethylammonium chloride, benzalkonium isostearyllauryl chloride, myristyl dimethylbenzyl ammonium chloride, lauryl dimethyl(ethylbenzyl) ammonium chloride, stearyl dimethylbenzyl

ammonium chloride, lauryl pyridinium chloride, cetyl pyridinium chloride, chloride, lauroyl cholamino formylmethyl pyridinium chloride, stearoyl cholamino formylmethyl pyridinium chloride, alkyl isoquinolinium bromide, methyl benzethonium chloride and benzethonium chloride;

[0037]

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surfactants ampholytic such as 2-alkyl-N-carboxymethyl-N-hydroxyethyl imidazolium betaine, alkyldiamino ethyl glycine hydrochloride, sodium lauryldiamino ethyl glycine, sodium undecyl hydroxyethyl imidazolium betaine, undecyl-N-carboxymethyl imidazolium betaine, disodium coconut oil fatty acid acyl-N-carboxyethyl-N-hydroxyethyl ethylenediamine, oil fatty acid disodium . coconut ethylenediamine, acyl-N-carboxyethoxyethyl-N-carboxyethyl oil fatty acid disodium coconut ethylenediamine, acyl-N-carboxymethoxyethyl-N-carboxymethyl sodium laurylamino propionate, sodium laurylamino dipropionate, triethanolamine laurylamino propionate, sodium palmoil fatty acid acyl-N-carboxyethyl-N-hydroxyethyl ethylenediamine, betaine lauryldimethylamino oil. acetate, betaine coconut alkyldimethylamino acetate, betaine stearyl dimethylamino acetate, sodium stearyldimethyl betaine, coconut oil fatty acid amidopropyl betaine, palm oil fatty acid amidopropyl betaine, amidopropyl acetate betaine laurate, amidopropyl betaine ricinoleate, stearyl dihydroxyethyl betaine and lauryl hydroxysulfobetaine;

[0038]

natural surfactants such as saponin, lecithin, soybean phospholipid, hydrogenated soybean phospholipid, soybean lysophospholipid, hydrogenated soybean lysophospholipid, yolk lecithin, hydrogenated yolk lysophosphatidylcholine, phosphatidylcholine, phosphatidylcholine, phosphatidylserine, sphingophospholipid, sphingomyelin, ganglioside, bile acid, cholic acid, deoxycholic acid, sodium cholate, sodium deoxycholate, spiculisporic acid, rhamnolipid, trehalose lipid, sophorolipid and mannosyl erythritol lipid;

10 [0039]

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ultraviolet ray absorbers such as: para-aminobenzoic acid derivatives. para-aminobenzoic acid, such as ethyl para-aminobenzoate, para-aminobenzoate, glyceryl amyl para-dimethyl aminobenzoate and 2-ethylhexyl para-dimethyl aminobenzoate; cinnamic acid derivatives such as benzyl cinnamate, mono-2-ethyl hexanoate glyceryl dipara-methoxycinnamate, methyl 2,4-diisopropyl cinnamate, ethyl 2,4-diisopropyl cinnamate, potassium para-methoxycinnamate, sodium para-methoxycinnamate, para-methoxycinnamate, 2-ethylhexyl isopropyl . para-methoxycinnamate, 2-ethoxyethyl para-methoxycinnamate and ethyl para-ethoxycinnamate; urocanic acid derivatives such as urocanic acid and ethyl urocanate; benzophenone derivatives such 2,4-dihydroxybenzophenone, as

2,2',4,4'-tetrahydroxybenzophenone,

sodium

25 2-hydroxy-4-methoxy-5-sulfobenzophenone,

2-hydroxy-4-methoxybenzophenone-5-sulfonate,

2-hydroxy-4-methoxybenzophenone,

2,2'-dihydroxy-4,4'-dimethoxybenzophenone sodium and 2,2'-dihydroxy-4,4'-dimethoxy-5-sulfobenzophenone; salicylic derivatives such acid ethylene glycol salicylate, as salicylate-2-ethylhexyl, phenyl salicylate, benzyl salicylate, p-tert-butylphenyl salicylate, homomenthyl salicylate salicylate-3, 3, 5-trimethylcyclohexyl;

2-(2'-hydroxy-5'-methoxyphenyl)benzotriazole and 4-tert-butyl-4'-methoxybenzoyl methane;

10 [0040]

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powders and color materials such as: kaolin, silicic anhydride, magnesium aluminum silicate, sericite, talc, boron nitride, mica, montmorillonite, hempcellulose powder, wheat starch, silk powder, maize starch; natural dyes such as nitro dyes, azo dyes, nitrosodyes, triphenylmethanedyes, xanthenedyes, quinoline dyes, anthraquinone dyes, indigo dyes, pyrene dyes, phthalocyanine dyes, flavonoid, quinone, porphyrin, water soluble annatto, sepia powder, caramel, guaiazulene, gardenia blue, gardenia yellow, cochineal, shikonin, sodium copper chlorophyllin, paprika dye, safflower red, safflower yellow, laccaic acid and riboflavin butyrate ester; carbon black, yellow iron oxide, black iron oxide, red iron oxide, iron blue, ultramarine blue, zinc oxide, chromium oxide, titanium oxide, black titanium oxide, zirconium oxide, chromium hydroxide, alumina, magnesium oxide, barium sulfate, aluminum hydroxide, calcium carbonate, lithium cobalt titanate, manganese violet and pearl pigment.

[0041]

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plant extracts such as Angelica keiskei extract, Uncaria gambir extract, avocado extract, sweet hydrangea leaf extract, Gynostemma pentaphyllum makino extract, Althaea officinalis extract, Arnica montana extract, oil soluble Arnica montana extract, almond extract, aloe extract, Japanese styrax benzoin extract, Ginkgo biloba extract, Stinging nettle extract, Orris rhizome root extract, fennel extract, turmeric extract, dog rose fruit extract, Echinacea leaf extract, Scutellaria root extract, Phellodendron bark extract, Japanese captis extract, barley extract, okra extract, Hypericum perforatum extract, oil soluble Hypericum perforatum extract, Lamium album extract, oil soluble Lamium album extract, Ononis spinosa root extract, Nasturtium officinale extract, orange extract, orange flower water, seaweed extract, persimmon tannin, pueraria root extract, Japanese valerian extract, cattail extract, Chamomile (matricaria) extract, oil soluble Chamomile (matricaria) extract, Chamomile (matricaria) distillate, Avena sativa (oat) kernel extract, carrot extract, oil soluble carrot extract, carrot oil, Artemisia capillaris extract, Glycyrrhiza glabra (licorice) extract, powdered Glycyrrhiza glabra (licorice) Glycyrrhiza glabra (licorice) extract flavonoid, cantharides tincture, raspberry extract, kiwi extract, cinchona extract, cucumber extract, apricot kernel extract, quince seed extract, gardenia florida extract, Sasa albomarginata extract, Sophora root extract, walnut shell extract, Citrus paradisi (grapefruit) extract, Clematis vitalba leaf extract, black sugar extract, chlorella

extract, mulberry bark extract, Cinnamon bark extract, Gentian extract, Geranium herb extract, black tea extract, Nuphar extract, burdock root extract, oil soluble burdock root extract, wheat germ extract, hydrolyzed wheat powder, rice bran extract, fermented rice bran extract, Symphytum officinale (comfrey) extract, Asiasarum root extract, Crocus sativus (saffron) extract, Saponaria officinalis extract, oil soluble salvia extract, Crataegus cuneata fruit extract, Zanthoxylum fruit extract, Lentinus edodes extract, powdered Lentinus edodes extract, Rehmannia root extract, Lithospermum root extract, oil soluble Lithospermum root extract, Perilla herb extract, linden extract, oil soluble Tilia europaea extract, Filipendula extract, Peony root extract, Coix lacryma-jobi extract, ginger extract, oil soluble ginger extract, ginger tincture, Acorus calamus root extract, Betula pendula (birch) extract, oil soluble Betula alba (birch) extract, Betula pendula (birch) sap, Lonicera japonica extract, Equisetum arvense extract, oil soluble Equisetum arvense extract, scordinin, stevia extract, ivy extract, Crataegus oxyacantaha (whitethorn) extract, sambucus extract, Juniperus communis extract, Achillea milefolium extract, soluble Achillea milefolium extract, Mentha piperita oil (peppermint) extract, Salvia officinalis (sage) extract, oil soluble Salvia officinalis (sage) extract, Salvia officinalis (sage) water, Malva Sylvestris (mallow) extract, Apium graveolens (celery) extract, Cnidium officinale extract, Cnidium officinale water, Swertia herb extract, Glycine max (soybean) extract, Jujube extract, thyme extract, green tea extract, tea leaf dry distilled

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solution, tea seed extract, clove extract, Citrus unshiu peel extract, Camellia japonica extract, Centella asiatica extract, oil soluble walnut extract, duku extract, Terminalia sericea extract, Capsicum tincture, Japanese angelica root extract, oil soluble Japanese angelica root extract, Japanese angelica root water, Calendula officinalis flower extract, oil soluble Calendula officinalis flower extract, soy milk powder, peach seed extract, Bitter orange peel extract, Houttuynia cordata extract, Solanum lycopersicum (tomato) extract, Potentilla tormentilla Schrk (Rosaceae) extract, fermented soybeans extract, Ginseng extract, oil soluble Ginseng extract, Allium sativum (garlic) extract, wild rose extract, oil soluble wild rose extract, malt extract, malt root extract, Ophiopogon tuber extract, parsley extract, rye leaf juice concentrate, peppermint distillate, witch hazel distillate, witch hazel extract, rose extract, parietaria extract, Isodonis japonicus extract, Eriobotrya japonica leaf extract, oil soluble Eriobotrya japonica leaf extract, coltsfoot extract, hoelen extract, Ruscus aculeatus root extract, powdered Ruscus aculeatus root extract, grape extract, grape leaf extract, grape water, Hayflower extract, Luffa cylindrica fruit extract, Luffa cylindrica fruit water, Carthamus tinctorius (safflower) extract, oil soluble Tilia platyphyllos extract, linden distillate, Paeonia suffruticosa (peony) extract, Humulus lupulus (hops) extract, oil soluble Humulus lupulus (hops) extract, pine extract, Silybum marianum (milk thistle) extract, Aesculus hippocastanum (horse chestnut) extract, oil soluble Aesculus hippocastanum (horse chestnut)

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extract, Sapindus mukurossi extract, Melissa officinalis (balm mint) extract, Melilotus officinalis (melilot) extract, Prunus persica (peach) leaf extract, oil soluble Prunus persica (peach) leaf extract, bean sprouts extract, Centaurea cyanus flower extract, Centaurea cyanus flower distillate, Eucalyptus globulus extract, Saxifrage extract, Lilium (lily) extract, Coix seed extract, oil soluble Coix seed extract, Artemisia princeps pampanini extract, Artemisia princeps pampanini water, Lavandula angustifolia (lavender) extract, Lavandula angustifolia (lavender) water, apple extract, Ganoderma lucidum extract, Lactuca sativa (lettuce) extract, Astragalus sinicus extract, Rosa extract, lemon centifolia (rose) flower water, Rosemarinus officinalis (rosemary) extract, oil soluble Rosemarinus officinalis (rosemary) extract, Anthemis nobilis extract and Sanguisorba officinalis extract;

15 [0042]

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amino acids and peptides such as glycine, alanine, valine, leucine, isoleucine, serine, threonine, phenylalanine, tyrosine, tryptophan, cystine, cysteine, methionine, proline, hydroxyproline, aspartic acid, asparagine, glutamic acid, glutamine, arginine, histidine, lysine, γ -aminobutyric acid, DL-pyrrolidonecarboxylic acid, ϵ -aminocaproic acid, hydrolyzed elastin, water soluble elastin, hydrolyzed collagen, water soluble collagen, casein, glutathione, wheat peptides and soybean peptide;

[0043]

vitamins and factors acting like a vitamin such as: vitamin

A and analogues thereof such as retinol, retinal, retinoic acid,

retinol acetate and retinol palmitate; carotenoids such as β-carotene, γ -carotene, δ -carotene, α -carotene, zeaxanthin, cryptoxanthin, echinenon and astaxanthin; vitamin B₁ and analogues thereof such as thiamines; vitamin B2 and analogues thereof such as riboflavin; vitamin B6 and analogues thereof such as pyridoxine, pyridoxal and pyridoxamine; vitamin B₁₂ and analogues thereof such as cyanocobalamin; folic acids, nicotinic acid, nicotinamide, pantothenic acids, biotins; vitamin C and analogues thereof such as L-ascorbic acid, sodium L-ascorbate, L-ascorbyl palmitate, L-ascorbyl L-ascorbyl stearate, dipalmitate, L-ascorbyl tetraisopalmitate, L-ascorbate sulfate disodium ester, L-ascorbyl, sodium L-ascorbyl phosphate magnesium and L-ascorbate-2-glucoside; vitamin D and analogues thereof such as ergocalciferol and cholecalciferol; vitamin E and analogues thereof such as $d-\alpha$ -tocopherol, DL- α -tocopherol, $dl-\alpha$ -tocopherol acetate, $dl-\alpha-tocopherol$ succinate, $\beta-tocopherol$, γ-tocopherol $d-\delta-$ tocopherol; ubiquinones, vitamin K and analogues thereof, carnitine, ferulic acid, γ -oryzanol, α -lipoic acid and orotic acid; [0044]

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antiseptic agents such as benzoic acid, sodium benzoate, undecylenic acid, salicylic acid, sorbic acid, potassium sorbate, dehydroacetic sodium dehydroacetate, isobutyl acid, parahydoxybenzoate, ethyl parahydroxybenzoate, isopropyl parahydoxybenzoate, parahydoxybenzoate, butyl propyl parahydoxybenzoate, parahydoxybenzoate, methyl benzyl methyl, parahydoxybenzoate, sodium parahydoxybenzoate

phenoxyethanol, light sensitive dye No. 101, light sensitive dye No. 201 and light sensitive dye No. 401;

antioxidizing agents such as butylhydroxyanisole, butylhydroxytoluene, propyl gallate, erythorbic acid, sodium erythorbate, para-hydroxyanisole and octyl gallate;

[0045]

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chelating agents to bind to a metal ion such as trisodium ethylenediamine hydroxyethyl triacetate, edetic acid, disodium edetate, trisodium edetate, tetrasodium edetate, sodium citrate, gluconic acid, phytic acid, sodium polyphosphate and sodium metaphosphate;

moisturizing agents such as hyaluronic acid, sodium hyaluronate, sodium chondroitin sulfate, sodium lactate, sodium pyrrolidone carboxylate, betaine, lactic acid bacteria fermented solution, yeast extract and ceramide;

anti-inflammatory agents such as glycyrrhizic acid, trisodium glycyrrhizinate, dipotassium glycyrrhizinate, monoammonium glycyrrhizinate, β -glycyrrhetinic acid, glycerin glycyrrhetinate, stearyl glycyrrhetinate, lysozyme chloride, hydrocortisone and allantoin;

[0046]

pH adjusting agents such as sodium hydroxide, potassium hydroxide and triethanolamine;

salts such as sodium chloride, potassium chloride, magnesium chloride and sodium sulfate;

 α -hydroxy acids such as citric acid, glycolic acid, tartaric

acid and lactic acid;

whitening agents such as arbutin, α -arbutin and placenta extract;

[0047]

essential oils such as Archangelica officinalis (angelica) 5 oil, Canangium odoratum (ylang ylang), oil, Canarium luzonicum (elemi) oil, orange oil, Chamomilla recutita (matricaria) oil, Anthemis nobilis oil, Elettaria cardamom (cardamon) oil, Acorus (calamus) oil, Ferula galbaniflua (galbanum) oil, calamus Cinnamomum camphora (camphor) oil, Daucus carota (carrot) seed 10 oil, Salvia sclarea (clary sage) oil, Citrus paradisi (grapefruit) oil, Eugenia caryophyllus (clove) oil, Cinnamon bark oil, Coriandrum sativum (coriander) oil, Cupressus sempervirens (cypress) oil, Santalum album (sandalwood) oil, Juniperus virginiana (cedarwood) oil, Cympogon nardus (citronella) oil, 15 Cinnamomum zeylanicum (Cinnamon) leaf oil, Jasmine officinale (jasmine) absolute oil, Juniperus communis (juniper Berry) oil, Zingiber officinale (ginger) extract, Mentha spicata (spearmint) Salvia officinalis (sage) oil, cedar oil, Pelargonium grabeolens (geranium) oil, Thymus vulgaris (thyme) oil, Melaleuca 20 alternifolia (tea tree) oil, Myristica fragrans (nutmeg) oil, Melaleuca qui.viridiflara (niaouli) oil, Citrus aurantium (neroli) oil, pine oil, Ocimum basilicum (basil) oil, Mentha arvensis oil, (patchouli) oil, Cymbopogon patchouli martini Pogostemon (palmarosa) oil, Foeniculum vulgare (fennel) oil, Citrus bigaradia 25 (petitgrain) oil, Piper nigrum (black pepper) oil, Boswellia

carterii (frankincense) oil, Vetiveria zizanoides (vetivert) oil,
Mentha piperita (peppermint) oil, Citrus bergamia (bergamot) oil,
benzoin oil, Aniba rosaeodora (bois de rose) oil, Origanum majorana
(marjoram) oil, mandarin oil, Conumiphora myrrha (myrrh) oil,
Melissa officinalis (balm mint) oil, Eucalyptus globulus oil,
Citrus junos oil, Citrus aurantifolia (lime) oil, Ravensara
aromaticum (ravensara) oil, Lavandula latifolia (lavandin) oil,
Lavandula angustifolia (lavender) oil, Tilia vulgaris (linden)
oil, lemon oil, lemon grass oil, rose oil, Aniba rosaeodora
(rosewood) oil, Rosemarinus officinalis (rosemary) oil and
Levisticum officinale (lovage) oil;

[0048]

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terpenes such as limonene, pinene, terpinene, terpinolene, myrcene and longifeelene;

15 fragrance, and the like.

[0049]

Furthermore, to the cosmetic of the invention may also be added any existing raw material of cosmetics at a general concentration. All raw materials of cosmetics described in, for example, Keshouhin genryou kizyun (Standards of raw materials of cosmetics), second edition, notes, edited by Society of Japanese Pharmacopoeia, 1984 (YAKUJI NIPPO LIMITED.), Keshouhin genryou kizyun-gai seibun kikaku (Standards of raw materials of cosmetics, nonstandard ingredients), under the editorship of Pharmaceutical Affairs Bureau Evaluation and Registration Division, 1993 (YAKUJI NIPPO LIMITED.), Keshouhin genryou kizyun-gai seibun kikaku tsuiho

(Standards of raw materials of cosmetics, nonstandard ingredient Supplement), under the editorship of Pharmaceutical Affairs Bureau Evaluation and Registration Division, 1993 (YAKUJI NIPPOLIMITED.), (Standards kyoka kizyun of cosmetic Keshouhin syubetsu classification permission), under the editorship of Pharmaceutical Affairs Bureau Evaluation and Registration Division, 1993 (YAKUJI NIPPOLIMITED.), Keshouhin syubetsu haigou seibun kikaku (Standards of cosmetic classification ingredients), under the editorship of Pharmaceutical Affairs Bureau Evaluation and Registration Division, 1997 (YAKUJI NIPPO LIMITED.), Keshouhin genryou jiten (Dictionary of raw materials of cosmetics), 1991 (Nikko Chemicals Co., Ltd.) and the like may be used.

[0050]

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The oil-in-water emulsified composition of the present invention can be prepared by a general emulsification method. That is, the composition can be prepared by using general-purpose stirrers or emulsifiers such as a colloid mill, a homomixer, a high-pressure homogenizer, an ultrasonić emulsifier and the like.

[0051]

The oil-in-water emulsified composition of the invention thus obtained can be suitably used in external preparations for skin such as emulsion and cream and in cosmetics for basic skin care, makeup and body care such as milky lotion, essence, skin cream, makeup base lotion, makeup base cream, milky-liquid type foundation, cream-type foundation, creamy eye color, creamy cheek color and pack.

[EXAMPLES]

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[0052]

The present invention is explained in more detail below by way of Examples, however the invention is by no means limited to these Examples. In Examples demonstrated below, glycerin for use had a concentration of 98 mass% or more. Sodium surfactin for use was Aminofect (registered trademark) manufactured by SHOWA DENKO K.K. What the mark "%" indicates is percentage by mass.

[0053]

10 Example 1 to 5 and Comparative Example 1 to 4:

Emulsified compositions each having a composition as shown in Table 1 were prepared according to the preparation method described below. Using the compositions, storage stability tests were conducted. In the tests, after leaving test samples to stand at 40°C for 8 weeks in a glass bottle, the condition and appearance were observed. Samples in which separation was observed were evaluated "x" while samples in which no separation was found were evaluated as "O".

[COMPOSITION]

	composition	Ex.1	Ex.2	Ex.3	Ex.4	Ex.5	Comp. Ex.1	Comp. Ex.2	Comp. Ex.3	Comp. Ex.4
Н	sodium surfactin	%7	2%	2%	2%	2%	%7	1	%7	0.01%
	glycerin	%8	%8 ·	4%	4%	%8	8%	%8	%8	8%
	purified water	balance	balance	balance	balance	balance	balance	balance	balance	balance
п	squalane	9.65%	9.65%	16%	16%	9.25%	9.65%	%996	9.65%	9.65%
	liquid paraffin	16%	16%	11.65%	9.65%	16%	16%	16%	16%	%91
	isononyl isononanoate	%8	%8	%8	%8	%8	%8	%8	%8	%8
	glyceryl tri-2-ethylhexanoate	%8	%8	%8	%8	%8	%8	%8	%8	%8
	dimethicone	%8	%8	%9	%8	%8	%8	%8	%8	%8
	behenyl alcohol	1		4%	4%	1	1	1	1	ı
	cholesterol	ł	1	1	1	0.4%	ı	!	1	l
	methylparaben	0.1%	0.1%	0.1%	0.1%	0.1%	0.1%	0.1%	0.1%	0.1%
	propylparaben	0.05%	0.05%	0.05%	0.05%	0.05%	0.05%	0.05%	0.05%	0.05%
III	xanthan gum (2% aqueous solution)	10%	4%	%8	8%	. 10%	1	%01	0.5%	1
	storage stability	0	0	0	0	0	×	×	×	·×

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[Preparation method of cosmetic]

The components in (I) and the components in (II) were separately mixed and heated to 85°C. To the mixture of the components in (I), the mixture of the components in (II) was gradually added while stirring the mixed components (I) by a homomixer, and further, the components in (III) were added thereinto, and the resultant mixture was further stirred. After cooling the mixture to 30°C while stirring, the stirring was stopped and the resultant mixture was left standing at room temperature.

[Results]

As is clear from Table 1, the emulsified compositions of the present invention (Examples 1 to 5) exhibited more excellent storage stability, in comparison with the emulsified compositions of Comparative Examples 1 to 4.

[0054]

Example 6 and Comparative Example 5:

Emulsified compositions each having a composition as shown in Table 2 were prepared according to the preparation method described below. Using the compositions, storage stability tests as aforementioned were conducted.

[Table 2]

,	composition	Ex.6	Comp. Ex.
I	sodium surfactin	2%	2%
	glycerin	8%	8%
	purified water	balance	balance
II	squalane	9.65%	9.65%
	liquid paraffin	16%	16%
	isononyl isononanoate	8%	8%
	glyceryl tri·2·ethylhexanoate	8%	8%
	dimethicone	8%	8%
	cetostearyl alcohol	8%	8%
	methylparaben	0.1%	0.1%
	propylparaben	0.05%	0.05%
	xanthan gum	10%	
	(2% aqueous solution)	10%	
	storage stability	0	×

[Method of preparation]

The components in (I) and the components in (II) were separately mixed and heated to 85°C. To the mixture of the components in (I), the mixture of the components in (II) was gradually added while stirring the mixed components (I) by a homomixer. After cooling the mixture to 30°C while stirring, the stirring was stopped and the resultant mixture was left standing at room temperature. [Results]

As is clear from Table 2, the emulsified composition of the present invention (Example 6) exhibited more excellent storage stability, in comparison with the emulsified composition of Comparative Example 5.

[0055]

Examples 7 and 8 and Comparative Example 6:

Emulsified compositions each having a composition as shown

in Table 3 were prepared according to the preparation method described below. Using the compositions, storage stability tests as aforementioned were conducted.

[Table 3]

١	composition	Ex.7	Ex.8	Comp. Ex.
I	sodium surfactin	2%	2%	2%
	glycerin	8%	8%	8%
	cholesterol	0.4%	0.4%	0.4%
	<u>squalane</u>	21.25%	21.25%	21.25%
	cetyl <u>alcohol</u>	4%	4%	4%
	isononyl isononanoate	8%	8%	8%
	glyceryl tri-2-ethylhexanoate	8%	8%	8% .
	dimethicone	8%	8%	8%
	xanthan gum	0.2%	0.2%	_
	methylparaben	0.1%	0.1%	0.1%
	propylparaben	0.05%	0.05%	0.05%
II	purified water	balance	balance	balance
-	citric acid (10% aqueous solution)	0.2%	_	
	storage stability	0	0	X , .

[Method of preparation]

The components in (I) and the components in (II) were separately mixed and heated to 85°C. To the mixture of the components in (I), the mixture of the components in (II) was gradually added while stirring the mixed components (I) by a homomixer. After cooling the mixture to 30°C while stirring, the stirring was stopped and the resultant mixture was left standing at room temperature.

[Results]

As is clear from Table 3, the emulsified compositions of the present invention (Examples 7 and 8) exhibited more excellent storage stability, in comparison with the emulsified composition of Comparative Example 6.

[0056]

Example 9:moisturizing cream

A moisturizing cream having a composition as shown in Table 4 was prepared according to the preparation method described below and storage stability test as aforementioned was conducted.

[Table 4]

	composition	Ex.9
I	sodium surfactin	2%
	glycerin	8%
) i	1,3-buthanediol	2%
	purified water	balance
II	squalane	9.65%
	liquid paraffin	16%
	isononyl isononanoate	8%
	glyceryl tri-2-ethylhexanoate	8%
	dimethicone	8%
	cetostearyl alcohol	8%
	methylparaben	0.1%
	propylparaben	0.05%
	xanthan gum (2% aqueous solution)	10%
	sodium hyaluronate (1% aqueous solution)	8%
	dipotassium glycyrrhizinate	0.2%
	storage stability	0

[Method of preparation]

The components in (I) and the components in (II) were separately mixed and heated to 85°C. To the mixture of the components in (I), the mixture of the components in (II) was gradually

added while stirring the components (I) by a homomixer. After cooling the mixture to 30°C while stirring, the stirring was stopped and the resultant mixture was left standing at room temperature. [Results]

The obtained cream exhibited an excellent storage stability. Moreover, the cream had an excellent moisturizing action, was non-irritant and provided smooth feeling upon use.

[0057]

Example 10:emollient lotion

An emollient lotion having a composition as shown in Table 5 was prepared according to the preparation method described below and storage stability test as aforementioned was conducted.

[Table 5]

	composition	Ex.10
I	sodium surfactin	2%
	glycerin	8%
	1,3-buthanediol	2%
	purified water	balance
II	squalane	9.65%
	cetyl 2-ethylhexanoate	8%
	octyldodecyl myristate	8%
	isononyl isononanoate	8%
	glyceryl tri-2-ethylhexanoate	8%
	macadamia nut oil	4%
	cetostearyl alcohol	2%
	phytosterol	0.4%
	methylparaben	0.1%
	propylparaben	0.05%
	xanthan gum	0.2%
	sodium hyaluronate (1% aqueous solution)	8%
	storage stability	0

[Method of preparation]

The components in (I) and the components in (II) were separately mixed and heated to 85°C. To the mixture of the components in (I), the mixture of the components in (II) was gradually added while stirring the components (I) by a homomixer. After cooling the mixture to 30°C while stirring, the stirring was stopped and the resultant mixture was left standing at room temperature. [Results]

The obtained lotion exhibited an excellent storage stability.

Moreover, the lotion had an excellent emollient property, was
non-irritant and provided smooth feeling upon use.

[Title of Document] Abstract

[Summary]

[Problems] To provide an oil-in-water emulsified composition suitable for external preparations for skin and cosmetics which is excellent in feeling upon use, moisture retention, emollient property and stability as well as environmental suitability and safety for living organisms.

[Means for Solving the Problems] The oil-in-water emulsified composition, which comprises 0.1 to 5 % by mass of (A) lipopeptide compound derived from a microorganism represented by surfactins and its analogous compounds, 0.05 to 1.5 % by mass of (B) xanthan gum, 25 to 70 % by mass of (C) oil component and (D) water and comprises no nonionic surfactant and no acrylic acid-based water-soluble polymer, external preparations for skin and cosmetics using the composition.